












Date: Monday, 1/8/2007 10:50:27 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SUPPORT ASSEMBLY
Job Number : 30150	
Estimate Number : 10464	
P.O. Number : N/A	Part Number : D3278041
This Issue : 1/8/2007 S.O. No. : N/A	Drawing Number : D3278 REV. B
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : B
Previous Run : 29647	Material : N/A
Written By : <u> </u>	Due Date : 1/20/2007 Qty: <u>30</u> Um: Each
Checked & Approved By : <u> </u>	
Comment : Est:A 04.04.19 New issue KJ/JLM	
Additional Product	
Job Number: 	
Seq. #:	Machine Or Operation: Description :
1.0	30150A SUPPORT
	  ✓
+	Comment: Sub-Component SUPPORT 1 X D3278-1 B <u>28273A</u> B 28273 A x16 / B 29647 A x14
2.0	30150B SUPPORT
	  ✓
+	Comment: Sub-Component SUPPORT 1 X D3278-2 B <u>28273B</u> (X4) / B29647B x10 / B2362C (X2) / B29647B (X3) / B29647B x14
3.0	D32783 Spacer
	  30
	Comment: Qty.: 1.0000 Each(s)/Unit Total: 50.0000 Each(s) Spacer Pick: Qty Part Number Description Batch 1 D3278-3 Spacer <u>B29652</u> (X15) / B29652 (X10)
4.0	MS20426AD37 RIVET
	  ✓
	Comment: Qty.: 4.0000 Each(s)/Unit Total: 200.0000 Each(s) RIVET Pick: <u>D3-6</u> Qty Part Number Description Batch 4 MS20426AD3-7 Rivet <u>M 16199</u> 120
5.0	SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1
	  (X30)
	Comment: SMALL & MEDIUM FAB RESOURCE 1 Rivet spacers with support as per Dwg D3278. <u>ml 07/01/31</u>

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Drawing Name: SUPPORT ASSEMBLY

Job Number: 30150

Part Number: D3278041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8B 07/01/31

30

7.0

D22301

Mounting Lug



Comment: Qty.: 2.0000 Each(s)/Unit Total: ~~100.0000~~ Each(s)

Mounting Lug

Pick: Packing Kit

Qty Part Number

2 D2230-1

Description

Mounting Lug

Batch

B29377

X60

✓

8.0

AN413A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: ~~100.0000~~ Each(s)

Bolt

Pick: Packing Kit

Qty Part Number

2 AN4-13A

Description

Bolt

Batch

M103154

M101938 X8

M102630 X52

✓

9.0

AN960JD416

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: ~~200.0000~~ Each(s)

Washer

Pick: Packing Kit

Qty Part Number

4 AN960JD416

Description

Washer

Batch

M101938

X120

X120

✓

10.0

MS21042L4

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 100.0000 Each(s)

Nut

Pick: Packing Kit

Qty Part Number

2 MS21042L4

Description

Nut

Batch

M19185

X60

✓

11.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble support as per Dwg D3278.

DO NOT TIGHTEN BOLTS

Identify as D3278-041

X30

m 07/01/31

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Kim Johnston

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SUPPORT ASSEMBLY

Job Number: 30150

Part Number: D3278041

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/01/31

30

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: ST 105

SB 07/02/01 (30) 1/02/01

14.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

SB 07/02/05

(30)

Job Completion



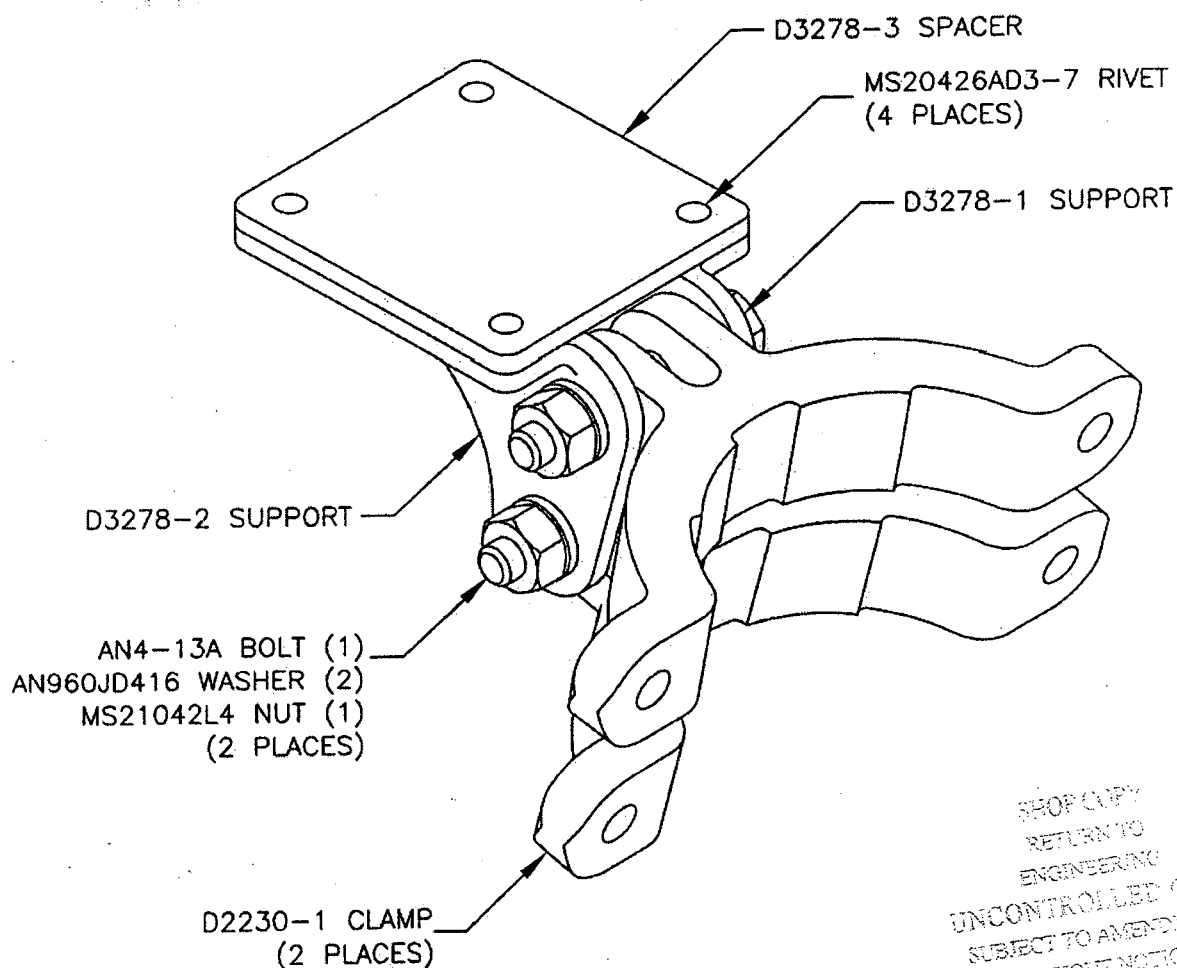
U 07/02/02



DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO. D3278	REV. B SHEET 1 OF 3
DATE	05.03.31			TITLE SUPPORT ASSEMBLY	SCALE NTS
A	04.03.03			NEW ISSUE	
B	05.03.31			CHANGE DIM/TOL TO ENSURE FIT	

RELEASED
05.04.04 *[Signature]*

D3278-041 SUPPORT ASSEMBLY



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30150

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